



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-1

Job Sheet 177847



Part No: D4151-1

Job Qty: 16 ea

Part Name: Lower Hardpoint Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		5/25/18	0.00	0.00	Start Up Waterjet		dc 18/05/20
100	Waterjet	16 pcs		5/25/18	0.00	0.61	Waterjet1		dc 18/08/20
120	QC	16 pcs		5/25/18	0.00	0.00	QC8		38
150	Packaging	16 pcs		5/25/18	0.00	0.00	Packaging3	57081	MAY 28 2018
160	QC21-SA	16 Ea		5/25/18	0.00	0.00	QC21		21 MAY 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.8128 sf (.0508 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	63	0



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Container No: S072753



Part: D4151-1

Job No: 177847

Serial No/Batch: S072753

Revision:

Inspector:

Date: 05/20/18

100
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100

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lower Hardpoint Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
2	Lower Hardpoint Plate	0.252Inches + 0.003 - 0.000	0.255 0.252	Diameter	
3	Lower Hardpoint Plate	0.375Inches ± 0.010	0.385 0.365		
4	Lower Hardpoint Plate	3.128Inches ± 0.010	3.138 3.118		
5	Lower Hardpoint Plate	1.000Inches ± 0.010	1.010 0.990		
6	Lower Hardpoint Plate	0.500Inches ± 0.030	0.530 0.470		
7	Lower Hardpoint Plate	3.660Inches ± 0.030	3.690 3.630		
8	Lower Hardpoint Plate	2.000Inches ± 0.030	2.030 1.970		
9	Lower Hardpoint Plate	1.000Inches ± 0.003	1.003 0.997		
10	Lower Hardpoint Plate	0.125Inches ± 0.010	0.135 0.115		

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